

# EMC TEST REPORT For

SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.

The IO motion control card

Model No.: IOC-0640

Prepared for : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.  
Address : Floor 8, Block 2, Nanyou Tian'an Industrial Park, Nanshan  
District, Shenzhen City, Guangdong Province, China

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Report Number : ES130910077E  
Date of Test : September 10, 2013 to September 26, 2013  
Date of Report : September 26, 2013

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APPENDIX (Photos of EUT) (1 Page)

## TEST REPORT DESCRIPTION

Applicant : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.  
Manufacturer : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.  
Trade Mark :   
EUT : The IO motion control card  
Model No. : IOC-0640

### Measurement Procedure Used:

EN 61000-6-3:2007+A1:2011  
EN 61000-3-2: 2006+A1: 2009+A2: 2009  
EN 61000-3-3: 2008  
EN 61000-6-1:2007  
(IEC 61000-4-2:2008, IEC 61000-4-3:2006+A1:2007+A2:2010, IEC61000-4-4:2012, IEC 61000-4-5:2005, IEC 61000-4-6:2008, IEC 61000-4-8:2009, IEC 61000-4-11:2004)

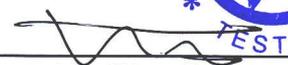
The device described above is tested by SHENZHEN EMTEK CO., LTD. to determine the maximum emission levels emanating from the device and the severe levels of the device can endure and its performance criterion. The measurement results are contained in this test report and SHENZHEN EMTEK CO., LTD. is assumed full of responsibility for the accuracy and completeness of these measurements. Also, this report shows that the EUT (Equipment Under Test) is technically compliant with the EN61000-6-3, EN61000-3-2, EN61000-3-3 and EN61000-6-1 requirements.

This report applies to above tested sample only and shall not be reproduced in part without written approval of SHENZHEN EMTEK CO., LTD.

Date of Test : September 10, 2013 to September 26, 2013

Prepared by :   
Lesley Zhang/Editor

Reviewer :   
King Wang/Supervisor

Approved & Authorized Signer :   
Lisa Wang/Manager



## Modified History

Rev.	Summary	Date of Rev.	Report No.
V1.0	Original Report	2013-09-26	ES130910077E

## 1. SUMMARY OF TEST RESULT

<b>EMISSION</b>			
Description of Test Item	Standard	Limits	Results
Conducted Disturbance at Mains Terminals	EN 61000-6-3:2007+A1:2011	--	Pass
Radiated Disturbance	EN 61000-6-3:2007+A1:2011	--	Pass
Harmonic Current Emissions	EN 61000-3-2: 2006 +A1: 2009+A2: 2009	Class A	N/A
Voltage Fluctuation and Flicker	EN 61000-3-3: 2008	Section 5	Pass
<b>IMMUNITY (EN 61000-6-1:2007)</b>			
Description of Test Item	Basic Standard	Performance Criteria	Results
Electrostatic Discharge (ESD)	IEC 61000-4-2:2008	B	Pass
Radio-Frequency, Continuous Radiated Disturbance	IEC 61000-4-3:2006+A1:2007 +A2:2010	A	Pass
EFT/B Immunity	IEC61000-4-4:2012	B	Pass
Surge Immunity	IEC 61000-4-5:2005	B	Pass
Conducted RF Immunity	IEC 61000-4-6:2008	A	Pass
Power Frequency Magnetic Field	IEC 61000-4-8:2009	A	Pass
Voltage Dips, >95% Reduction	IEC 61000-4-11:2004	B	Pass
Voltage Dips, 30% Reduction		C	Pass
Voltage Interruptions		C	Pass
Note: N/A is an abbreviation for Not Applicable.			

## 2. GENERAL INFORMATION

### 2.1. Description of Device (EUT)

EUT : The IO motion control card

Model Number : IOC-0640

Test Voltage : AC 230V/50Hz

Applicant : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.

Address : Floor 8, Block 2, Nanyou Tian'an Industrial Park, Nanshan District, Shenzhen City, Guangdong Province, China

Manufacturer : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.

Address : Floor 8, Block 2, Nanyou Tian'an Industrial Park, Nanshan District, Shenzhen City, Guangdong Province, China

Date of Received : September 10, 2013

Date of Test : September 10, 2013 to September 26, 2013

### 2.2. Description of Test Facility

Site Description  
EMC Lab. : Accredited by CNAS, 2010.10.29  
The certificate is valid until 2013.10.28  
The Laboratory has been assessed and proved to be in compliance with CNAS-CL01:2006 (identical to ISO/IEC 17025:2005)  
The Certificate Registration Number is L2291.

Accredited by TUV Rheinland Shenzhen 2010.5.25  
The Laboratory has been assessed according to the requirements ISO/IEC 17025.

Accredited by FCC, April 17, 2013  
The Certificate Registration Number is 406365.

Accredited by Industry Canada, November 15, 2010  
The Certificate Registration Number is 46405-4480.

Name of Firm : SHENZHEN EMTEK CO., LTD.  
Site Location : Bldg 69, Majialong Industry Zone, Nanshan District, Shenzhen, Guangdong, China

## 2. GENERAL INFORMATION

### 2.1. Description of Device (EUT)

EUT	:	The IO motion control card
Model Number	:	IOC-0640
Test Voltage	:	AC 230V/50Hz
Applicant	:	SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.
Address	:	Floor 8, Block 2, Nanyou Tian'an Industrial Park, Nanshan District, Shenzhen City, Guangdong Province, China
Manufacturer	:	SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.
Address	:	Floor 8, Block 2, Nanyou Tian'an Industrial Park, Nanshan District, Shenzhen City, Guangdong Province, China
Date of Received	:	September 10, 2013
Date of Test	:	September 10, 2013 to September 26, 2013

### 2.2. Description of Test Facility

Site Description	
EMC Lab.	: Accredited by CNAS, 2010.10.29 The certificate is valid until 2013.10.28 The Laboratory has been assessed and proved to be in compliance with CNAS-CL01:2006 (identical to ISO/IEC 17025:2005) The Certificate Registration Number is L2291.  Accredited by TUV Rheinland Shenzhen 2010.5.25 The Laboratory has been assessed according to the requirements ISO/IEC 17025.  Accredited by FCC, April 17, 2013 The Certificate Registration Number is 406365.  Accredited by Industry Canada, November 15, 2010 The Certificate Registration Number is 46405-4480.
Name of Firm	: SHENZHEN EMTEK CO., LTD.
Site Location	: Bldg 69, Majialong Industry Zone, Nanshan District, Shenzhen, Guangdong, China

### 3. MEASURING DEVICE AND TEST EQUIPMENT

#### 3.1. For Power Line Conducted Emission Measurement

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	Test Receiver	Rohde & Schwarz	ESCS30	100162	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	L.I.S.N.	Rohde & Schwarz	ENV216	101161	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	50Ω Coaxial Switch	Anritsu	MP59B	6100214550	N/A	N/A
<input type="checkbox"/>	Voltage Probe	Rohde & Schwarz	TK9416	N/A	May 29, 2013	1 Year
<input type="checkbox"/>	I.S.N	Teseq GmbH	ISN T800	30327	May 29, 2013	1 Year
<input type="checkbox"/>	LCL adaoter	Teseq GmbH	ADT800-Cat .5	30327.01	May 29, 2013	1 Year
<input type="checkbox"/>	LCL adaoter	Teseq GmbH	ADT800-Cat .3	30327.02	May 29, 2013	1 Year
<input type="checkbox"/>	LCL adaoter	Teseq GmbH	ADT800-R	30327.02	May 29, 2013	1 Year

#### 3.2. For Radiated Emission Measurement

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	EMI Test Receiver	Rohde & Schwarz	ESU	1302.6005.26	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Pre-Amplifier	HP	8447D	2944A07999	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Bilog Antenna	Schwarzbeck	VULB9163	142	May 29, 2013	1 Year
<input type="checkbox"/>	Loop Antenna	Schwarzbeck	FMZB 1519	012	May 29, 2013	1 Year
<input type="checkbox"/>	Horn Antenna	Schwarzbeck	BBHA 9170	BBHA9170399	May 29, 2013	1 Year
<input type="checkbox"/>	Horn Antenna	Schwarzbeck	BBHA 9120	D143	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Cable	Schwarzbeck	AK9513	ACRX1	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Cable	Rosenberger	N/A	FP2RX2	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Cable	Schwarzbeck	AK9513	CRPX1	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Cable	Schwarzbeck	AK9513	CRRX2	May 29, 2013	1 Year
<input type="checkbox"/>	Pre-Amplifier	A.H.	PAM-0126	1415261	May 29, 2013	1 Year

#### 3.3. For Harmonic Current / Flicker Measurement

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	45KVA AC Power source	Teseq	NSG 1007-45/45K VA	1305A02873	April 25, 2013	1 Year
<input checked="" type="checkbox"/>	Signal conditioning Unit	Teseq	CCN 1000-3	1305A02873	April 25, 2013	1 Year
<input type="checkbox"/>	Three phase impedance network	Teseq/Germany	INA2197/37A	1305A02873	April 25, 2013	1 Year
<input checked="" type="checkbox"/>	Three phase impedance network	Teseq/Germany	INA 2196/75A	1305A02874	April 25, 2013	1 Year
<input type="checkbox"/>	Proffline 2100 AC Switching Unit	Teseq/Germany	NSG2200-3	A22714	April 25, 2013	1 Year

### 3.4. For Electrostatic Discharge Immunity Test

Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	ESD Tester	TESEQ AG	NSG 438A	130	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Impulse Module	TESEQ AG	INA 4380-150pF/330Ohm	403-550/1712	May 29, 2013	1 Year

### 3.5. For RF Strength Susceptibility Test(Below 2GHz)

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	RF Power Meter. Dual Channel	BOONTON	4232A	10539	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	50ohm Diode Power Sensor	BOONTON	51011EMC	34236/34238	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Broad-Band Horn Antenna	SCHWARZBECK	BBHA 9120 L3F	332	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Power Amplifier	PRANA	AP32MT215	N/A	May 29, 2013	1 Year
<input type="checkbox"/>	Power Amplifier	MILMEGA	AS0102-55	N/A	May 29, 2013	1 Year
<input type="checkbox"/>	Signal Generator	AEROFLEX	2023B	N/A	May 29, 2013	1 Year
<input type="checkbox"/>	Field Strength Meter	HOLADAY	HI-6005	N/A	May 29, 2013	1 Year
<input type="checkbox"/>	RS232 Fiber Optic Modem	HOLADAY	HI-4413P	N/A	May 29, 2013	1 Year
<input type="checkbox"/>	Log.-Per. Antenna	SCHWARZBECK	VULP 9118E	N/A	May 29, 2013	1 Year

### 3.6. For RF Strength Susceptibility Test (Above 2GHz) For SMQ

Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal..	Cal. Interval
<input checked="" type="checkbox"/>	Signal Generator	IFR-Aeroflex	2032	203002/100	2012/11	1 Year
<input checked="" type="checkbox"/>	Power Amplifier	AR	25S1G4A	0325511	2012/11	1 Year
<input checked="" type="checkbox"/>	Antenna	AR	AT4002A	0324848	2012/11	1 Year
<input checked="" type="checkbox"/>	Filed Monitor	AR	FM5004	N/A	2012/11	1 Year
<input type="checkbox"/>	Power Head	AR	PH2000	301193	2012/11	1 Year
<input type="checkbox"/>	Power Meter	AR	PM2002	302799	2012/11	1 Year
<input checked="" type="checkbox"/>	Dual Directional Coupler	AR	DC7144A	0325100	2012/11	1 Year

### 3.7. For Electrical Fast Transient / Burst Immunity Test

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	Burst Tester	HAEFELY	PEFT4010	080981-16	May 29, 2013	1 Year
<input type="checkbox"/>	Coupling Clamp	HAEFELY	IP-4A	147147	May 29, 2013	1 Year

### 3.8.For Surge Immunity Test

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	Surge Controller	HAEFELY	Psurge 8000	174031	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Impulse Module	HAEFELY	PIM 100	174124	May 29, 2013	1 Year
<input type="checkbox"/>	Coupling Decoupling Filter	HAEFELY	PCD 130	172181	May 29, 2013	1 Year
<input type="checkbox"/>	Coupling Module	HAEFELY	PCD122	174354	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Surge Impulse Module	HAEFELY	PIM 120	174435	May 29, 2013	1 Year
<input type="checkbox"/>	Coupling Module	HAEFELY	PCD 126A	174387	May 29, 2013	1 Year
<input type="checkbox"/>	Impulse Module	HAEFELY	PIM 110	174391	May 29, 2013	1 Year

### 3.9.For Injected Current Susceptibility Test

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	Simulator	EMTEST	CWS500C	0900-12	May 29, 2013	1 Year
<input type="checkbox"/>	CDN	EMTEST	CDN-M2	5100100100	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	CDN	EMTEST	CDN-M3	0900-11	May 29, 2013	1 Year
<input type="checkbox"/>	Injection Clamp	EMTEST	F-2031-23MM	368	May 29, 2013	1 Year
<input checked="" type="checkbox"/>	Attenuator	EMTEST	ATT6	0010222A	May 29, 2013	1 Year

### 3.10.For Magnetic Field Immunity Test

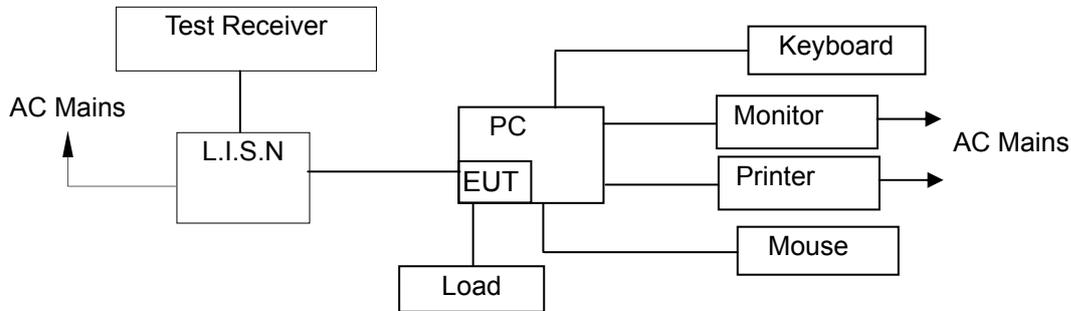
Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	Magnetic Field Tester	HAEFELY	MAG100	250040.1	May 29, 2013	1 Year

### 3.11.For Voltage Dips and Interruptions Test

Used	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
<input checked="" type="checkbox"/>	45KVA AC Power source	Teseq	NSG 1007-45/45KVA	1305A02873	April 25, 2013	1 Year
<input type="checkbox"/>	Signal conditioning Unit	Teseq	CCN 1000-3	1305A02873	April 25, 2013	1 Year
<input type="checkbox"/>	Three phase impedance network	Teseq/Germany	INA2197/37A	1305A02873	April 25, 2013	1 Year
<input type="checkbox"/>	Three phase impedance network	Teseq/Germany	INA 2196/75A	1305A02874	April 25, 2013	1 Year
<input checked="" type="checkbox"/>	Proflin 2100 AC Switching Unit	Teseq/Germany	NSG2200-3	A22714	April 25, 2013	1 Year

## 4. POWER LINE CONDUCTED EMISSION MEASUREMENT

### 4.1. Block Diagram of Test Setup



(EUT: The IO motion control card)

### 4.2. Measuring Standard

EN 61000-6-3:2007+A1:2011

### 4.3. Power Line Conducted Emission Limits

Frequency (MHz)	Limit (dB $\mu$ V)	
	Quasi-peak Level	Average Level
0.15 ~ 0.50	66.0 ~ 56.0 *	56.0 ~ 46.0 *
0.50 ~ 5.00	56.0	46.0
5.00 ~ 30.00	60.0	50.0

NOTE1-The lower limit shall apply at the transition frequencies.  
 NOTE2-The limit decreases linearly with the logarithm of the frequency in the range 0.15MHz to 0.50MHz.

### 4.4. EUT Configuration on Measurement

The following equipments are installed on Conducted Emission Measurement to meet EN 61000-6-3 requirements and operating in a manner which tends to maximize its emission characteristics in a normal application.

EUT : The IO motion control card  
 Model Number : IOC-0640

### 4.5. Operating Condition of EUT

- 4.5.1. Setup the EUT as shown on Section 4.1.
- 4.5.2. Turn on the power of all equipments.
- 4.5.3. Let the EUT work in measuring mode (ON) and measure it.

#### 4.6. Test Procedure

The EUT is put on the plane 0.8m high above the ground by insulating support and connected to the AC mains through Line Impedance Stability Network (L.I.S.N). This provided a 50ohm coupling impedance for the tested equipments. Both sides of AC line are investigated to find out the maximum conducted emission according to the EN61000-6-3 regulations during conducted emission measurement.

The bandwidth of the field strength meter (R&S Test Receiver ESCS30) is set at 9kHz in 150kHz~30MHz and 200Hz in 9kHz~150kHz.

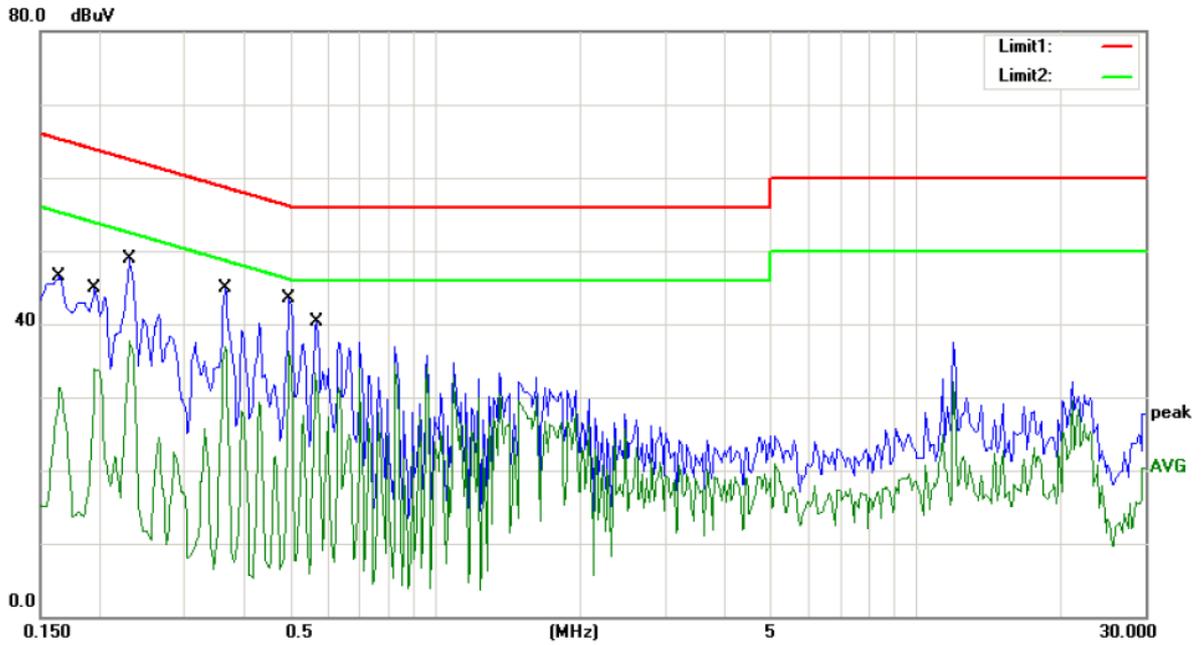
The frequency range from 150kHz to 30MHz is investigated.

All the scanning waveform is put in the following pages.

#### 4.7. Measuring Results

**PASS.**

Please reference to the following pages.



Site Conduction #1

Phase: **L1**

Temperature: 24

Limit: (CE)EN61000-6-3\_QP

Power: 230V/50Hz

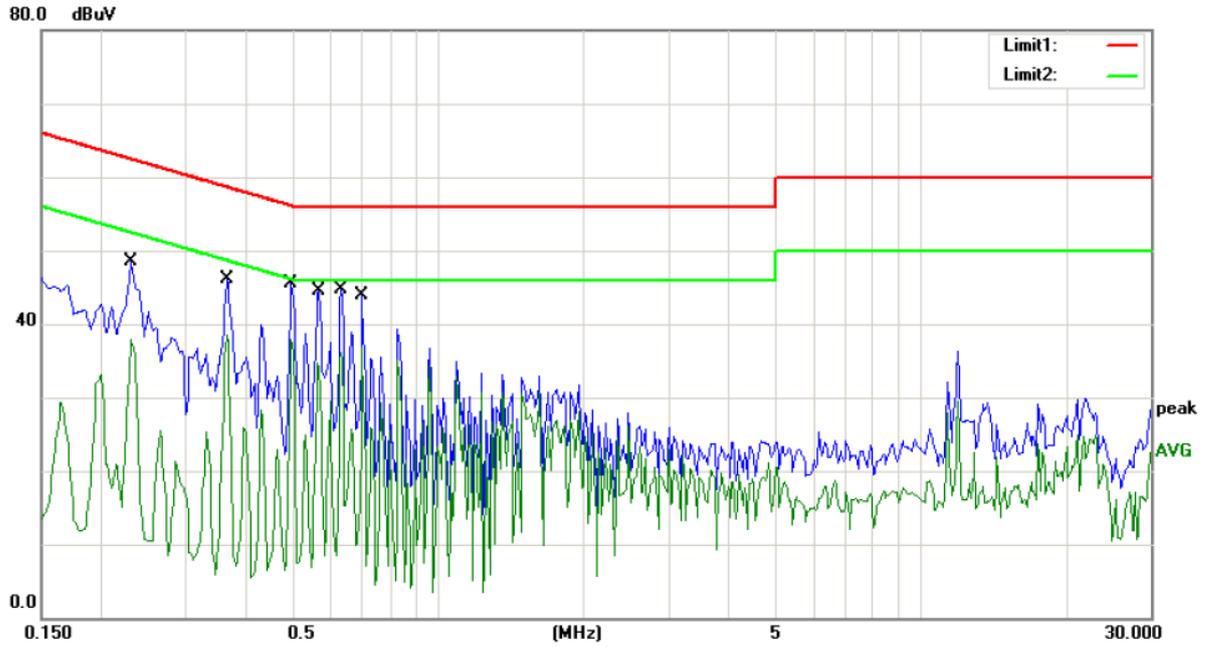
Humidity: 53 %

Mode: ON

Note:

No. Mk.	Freq. MHz	Reading Level dBuV	Correct Factor dB	Measure- ment dBuV	Limit dBuV	Over dB	Detector	Comment
1	0.1650	46.52	0.00	46.52	65.21	-18.69	QP	
2	0.1650	31.22	0.00	31.22	55.21	-23.99	AVG	
3	0.1950	44.98	0.00	44.98	63.82	-18.84	QP	
4	0.1950	33.82	0.00	33.82	53.82	-20.00	AVG	
5	0.2300	48.89	0.00	48.89	62.45	-13.56	QP	
6	0.2300	37.77	0.00	37.77	52.45	-14.68	AVG	
7	0.3650	44.83	0.00	44.83	58.61	-13.78	QP	
8	0.3650	37.00	0.00	37.00	48.61	-11.61	AVG	
9	0.4950	43.46	0.00	43.46	56.08	-12.62	QP	
10 *	0.4950	36.23	0.00	36.23	46.08	-9.85	AVG	
11	0.5650	40.28	0.00	40.28	56.00	-15.72	QP	
12	0.5650	33.26	0.00	33.26	46.00	-12.74	AVG	

\*:Maximum data    x:Over limit    !:over margin    Comment: Factor build in receiver.    Operator: ZHL



Site Conduction #1

Phase: **N**

Temperature: 24

Limit: (CE)EN61000-6-3\_QP

Power: 230V/50Hz

Humidity: 53 %

Mode: ON

Note:

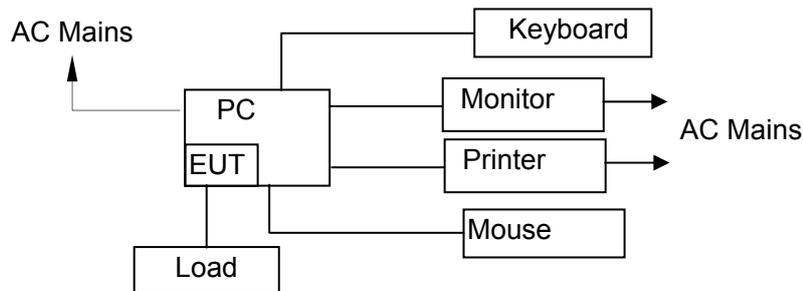
No. Mk.	Freq. MHz	Reading Level dBuV	Correct Factor dB	Measure- ment dBuV	Limit dBuV	Over dB	Detector	Comment
1	0.2300	48.51	0.00	48.51	62.45	-13.94	QP	
2	0.2300	37.22	0.00	37.22	52.45	-15.23	AVG	
3	0.3650	46.05	0.00	46.05	58.61	-12.56	QP	
4	0.3650	38.44	0.00	38.44	48.61	-10.17	AVG	
5	0.4950	45.40	0.00	45.40	56.08	-10.68	QP	
6 *	0.4950	38.00	0.00	38.00	46.08	-8.08	AVG	
7	0.5650	44.47	0.00	44.47	56.00	-11.53	QP	
8	0.5650	34.62	0.00	34.62	46.00	-11.38	AVG	
9	0.6300	44.62	0.00	44.62	56.00	-11.38	QP	
10	0.6300	36.05	0.00	36.05	46.00	-9.95	AVG	
11	0.6950	43.94	0.00	43.94	56.00	-12.06	QP	
12	0.6950	36.90	0.00	36.90	46.00	-9.10	AVG	

\*:Maximum data    x:Over limit    !:over margin    Comment: Factor build in receiver.    Operator: ZHL

## 5. RADIATED EMISSION MEASUREMENT

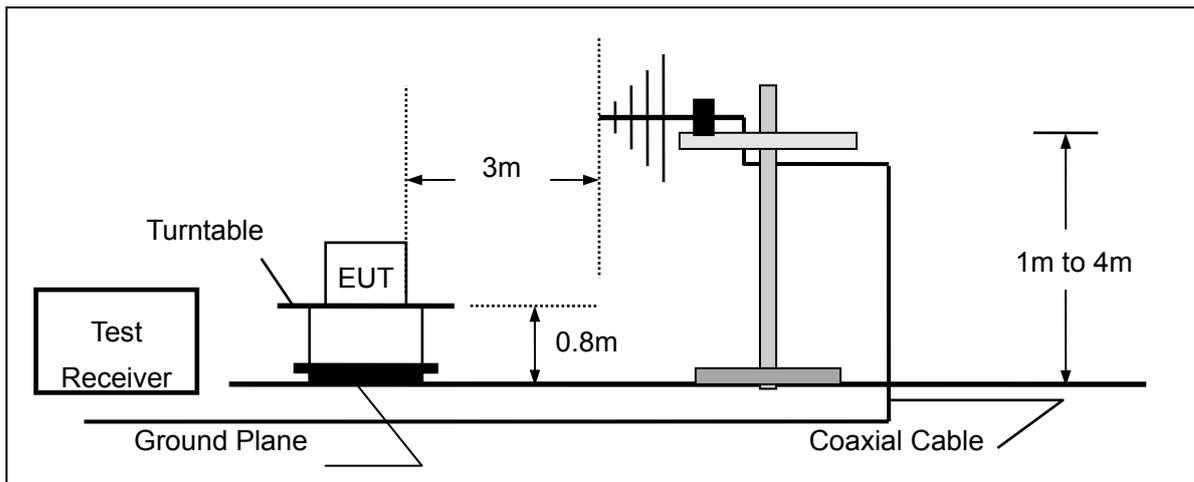
### 5.1. Block Diagram of Test Setup

#### 5.1.1. Block diagram of connection between the EUT and simulators



(EUT: The IO motion control card)

#### 5.1.2. Block diagram of test setup (In chamber)



(EUT: The IO motion control card)

### 5.2. Measuring Standard

EN 61000-6-3:2007+A1:2011

### 5.3. Radiated Emission Limits

FREQUENCY (MHz)	DISTANCE (Meters)	FIELD STRENGTHS LIMIT (dB $\mu$ V/m)
30 ~ 230	3	40
230 ~ 1000	3	47

Note: (1) The smaller limit shall apply at the combination point between two frequency bands.  
 (2) Distance refers to the distance in meters between the measuring instrument antenna and the closed point of any part of the EUT.

#### 5.4. EUT Configuration on Measurement

The EN 61000-6-3 regulations test method must be used to find the maximum emission during radiated emission measurement.

EUT : The IO motion control card  
Model Number : IOC-0640

#### 5.5. Operating Condition of EUT

5.5.1. Setup the EUT as shown on Section 5.1.

5.5.2. Turn on the power of all equipments.

5.5.3. Let the EUT work in measuring mode (ON) and measure it.

#### 5.6. Test Procedure

The EUT is placed on a turntable which is 0.8 meter high above the ground. The turntable can rotate 360 degrees to determine the position of the maximum emission level. The EUT is set 3 meters away from the receiving antenna that is mounted on a antenna tower. The antenna can be moved up and down from 1 to 4 meters to find out the maximum emission level. Bilog antenna (calibrated by Dipole Antenna) is used as a receiving antenna. Both horizontal and vertical polarization of the antenna is set on test.

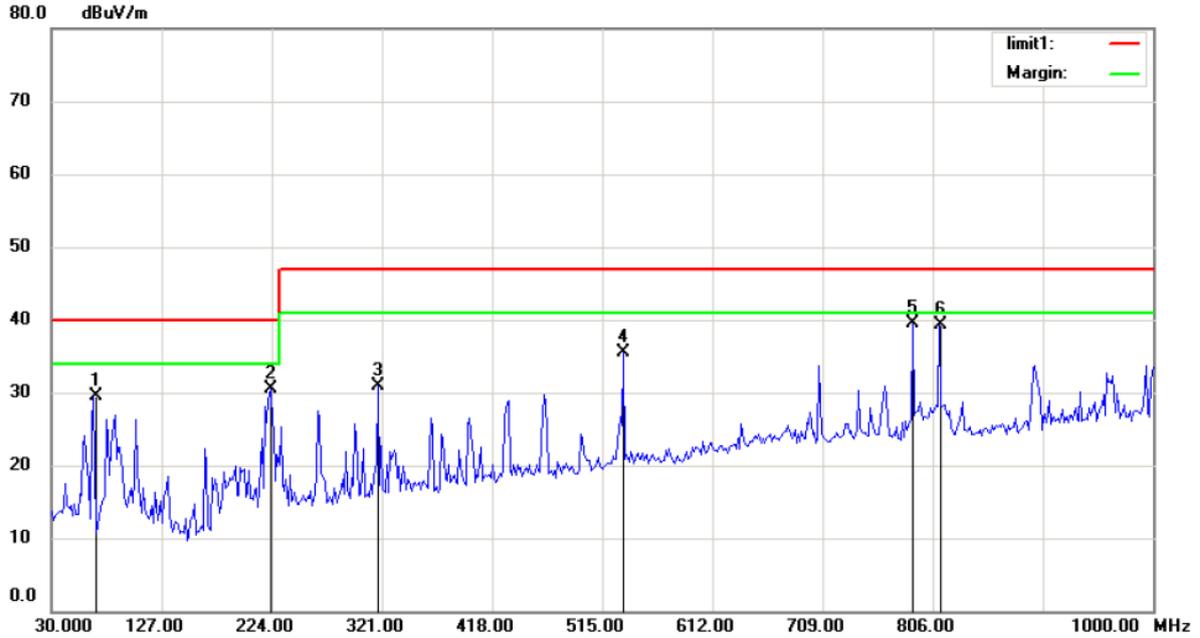
The bandwidth of the Receiver (ESCI) is set at 120kHz.  
All the scanning curves are attached in the following pages.

#### 5.7. Measuring Results

**PASS.**

The frequency range from 30MHz to 1000MHz is investigated.

Please reference to the following pages.

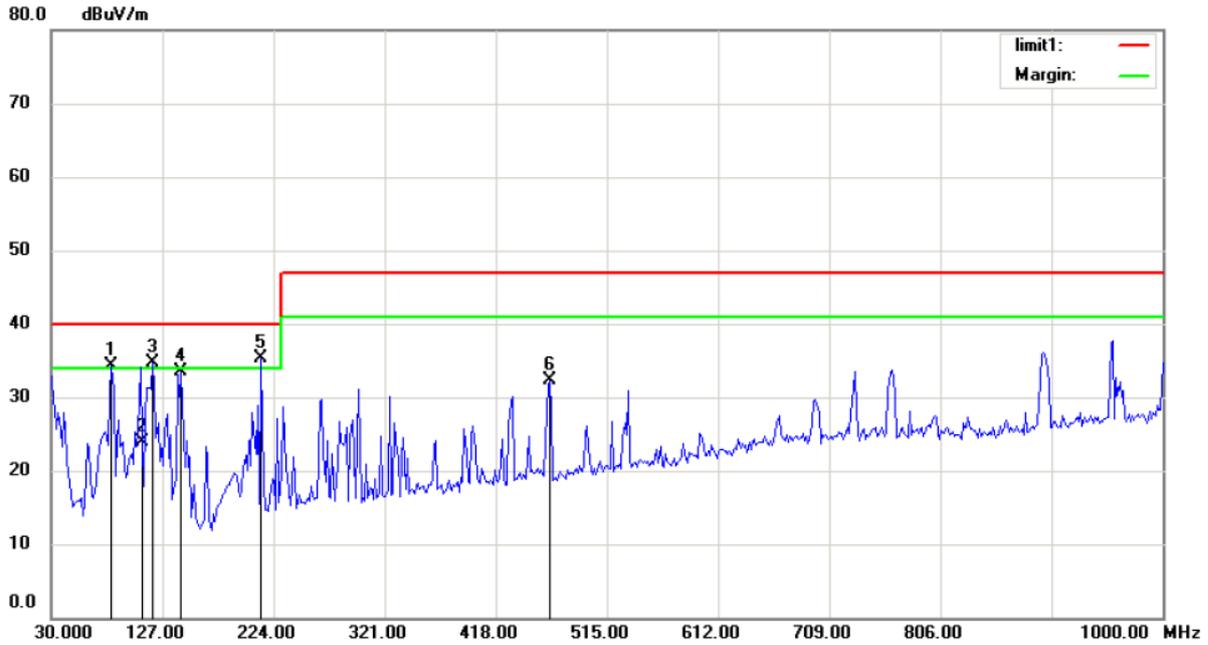


Site site #1 Polarization: **Horizontal** Temperature: 24  
 Limit: (RE)EN 61000-6-3 Power: 230V/50Hz Humidity: 53 %  
 Mode:ON  
 Note:

No.	Mk.	Freq.	Reading Level	Correct Factor	Measurement	Limit	Over	Antenna Height	Table Degree	
		MHz	dBuV	dB	dBuV/m	dBuV/m	dB	cm	degree	Comment
1		67.3077	18.93	10.57	29.50	40.00	-10.50	QP		
2		222.7564	16.57	13.86	30.43	40.00	-9.57	QP		
3		317.5801	14.25	16.64	30.89	47.00	-16.11	QP		
4		533.6538	14.25	21.21	35.46	47.00	-11.54	QP		
5	*	788.5897	15.46	24.13	39.59	47.00	-7.41	QP		
6		811.9071	14.73	24.57	39.30	47.00	-7.70	QP		

\*:Maximum data x:Over limit !:over margin

Operator: feng



Site site #1 Polarization: **Vertical** Temperature: 24  
 Limit: (RE)EN 61000-6-3 Power: 230V/50Hz Humidity: 53 %  
 Mode:ON  
 Note:

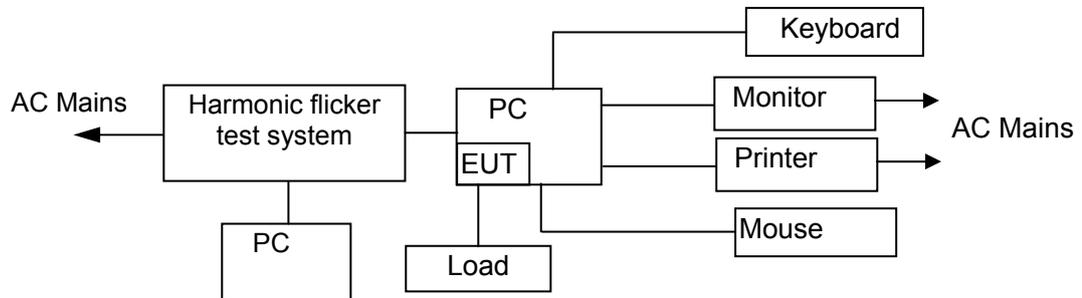
No.	Mk.	Freq.	Reading Level	Correct Factor	Measurement	Limit	Over	Antenna Height	Table Degree	
		MHz	dBuV	dB	dBuV/m	dBuV/m	dB	cm	degree	Comment
1	!	82.8525	23.86	10.53	34.39	40.00	-5.61	QP		
2		107.7244	10.30	13.65	23.95	40.00	-16.05	QP		
3	!	118.6057	21.88	12.85	34.73	40.00	-5.27	QP		
4		143.4775	22.89	10.62	33.51	40.00	-6.49	QP		
5	*	213.4294	21.83	13.53	35.36	40.00	-4.64	QP		
6		465.2564	12.74	19.61	32.35	47.00	-14.65	QP		

\*:Maximum data x:Over limit !:over margin

Operator: feng

## 6. HARMONIC CURRENT EMISSION MEASUREMENT

### 6.1. Block Diagram of Test Setup



(EUT: The IO motion control card)

### 6.2. Measuring Standard

EN 61000-3-2: 2006+A1: 2009+A2: 2009 CLASS A

### 6.3. Operation Condition of EUT

- 6.3.1. Setup the EUT as shown on Section 6.1.
- 6.3.2. Turn on the power of all equipments.
- 6.3.3. Let the EUT work in measuring mode (ON) and measure it.

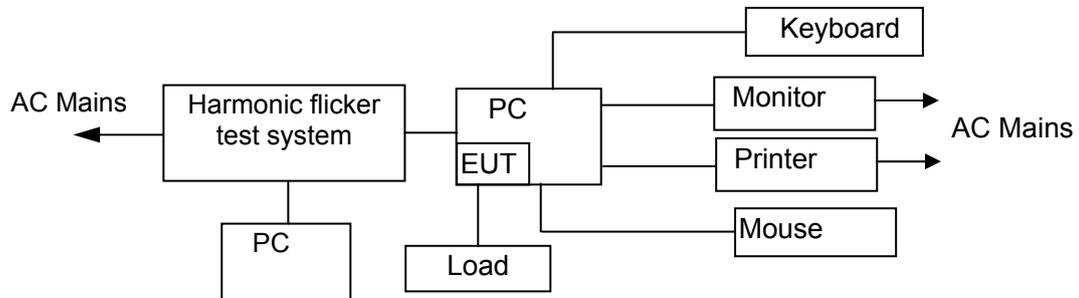
### 6.4. Measuring Results

**Not Applicable.**

Because power of EUT less than 75W, According standard EN 61000-3-2, Harmonic current unnecessary to test.

## 7. VOLTAGE FLUCTUATION AND FLICKER MEASUREMENT

### 7.1. Block Diagram of Test Setup



(EUT: The IO motion control card)

### 7.2. Measuring Standard

EN 61000-3-3: 2008

### 7.3. Operation Condition of EUT

7.3.1. Me Setup the EUT as shown on Section 7.1.

7.3.2. Turn on the power of all equipments.

7.3.3. Let the EUT work in measuring mode (ON) and measure it.

### 7.4. Measuring Results

**PASS.**

Please see the attached page.



## 8. IMMUNITY PERFORMANCE CRITERIA DESCRIPTION

### Performance Level

The test results shall be classified in terms of the loss of function or degradation of performance of the equipment under test, relative to a performance level by its manufacturer or the requestor of the test, or the agreed between the manufacturer and the purchaser of the product.

Definition related to the performance level:

1. Based on the used product standard
2. Based on the declaration of the manufacturer, requestor or purchaser

Criterion A:

Definition: normal performance within limits specified by the manufacturer, requestor and purchaser.

The equipment shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer when the equipment is used as intended. The performance level may be replaced by a permissible loss of performance. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.

Criterion B:

Definition: temporary loss of function or degradation of performance which ceases after the disturbance ceases, and from which the equipment under test recovers its normal performance, without operator intervention.

After the test, the EUT shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomena below a performance level specified by the manufacturer, when the EUT is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is allowed. However, no change of operating state or stored data is allowed to persist after the test. If the minimum performance level (or the permissible performance loss) is not specified by the manufacturer, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the EUT if used as intended.

Criterion C:

Definition: temporary loss of function or degradation of performance, the correction of which requires operator intervention.

Loss of function is allowed, provided the function is self-recoverable, or can be restored by the operation of the controls by the user in accordance with the manufacturer's instructions. Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.

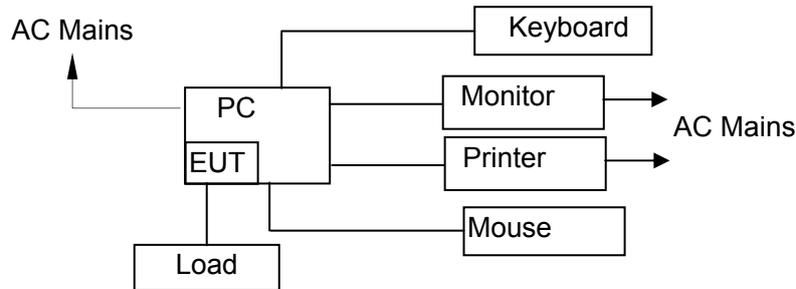
## Criterion D

Definition: loss of function or degradation of performance, which is not recoverable, owing to damage to hardware or software, or loss of data.

## 9. ELECTROSTATIC DISCHARGE IMMUNITY TEST

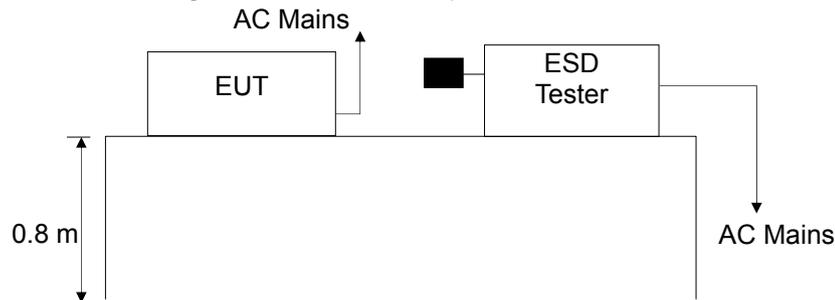
### 9.1. Block Diagram of Test Setup

#### 9.1.1. Block diagram of connection between the EUT and simulators



(EUT: The IO motion control card)

#### 9.1.2. Block diagram of ESD test setup



(EUT: The IO motion control card)

### 9.2. Test Standard

EN 61000-6-1:2007  
 (IEC 61000-4-2:2008 Severity Level: 3 / Air Discharge:  $\pm 8\text{kV}$   
 Level: 2 / Contact Discharge:  $\pm 4\text{kV}$ )

### 9.3. Severity Levels and Performance Criterion

#### 9.3.1. Severity level

Level	Test Voltage Contact Discharge (kV)	Test Voltage Air Discharge (kV)
1	$\pm 2$	$\pm 2$
2	$\pm 4$	$\pm 4$
3	$\pm 6$	$\pm 8$
4	$\pm 8$	$\pm 15$
X	Special	Special

#### 9.3.2. Performance criterion: B

## 9.4. Operating Condition of EUT

- 9.4.1. Setup the EUT as shown on Section 9.1.
- 9.4.2. Turn on the power of all equipments.
- 9.4.3. Let the EUT work in test mode (ON) and test it.

## 9.5. Test Procedure

### 9.5.1. Air Discharge:

This test is done on a non-conductive surface. The round discharge tip of the discharge electrode shall be approached as fast as possible to touch the EUT. After each discharge, the discharge electrode shall be removed from the EUT. The generator is then re-triggered for a new single discharge and repeated 10 times for each pre-selected test point. This procedure shall be repeated until all the air discharge completed.

### 9.5.2. Contact Discharge:

All the procedure shall be same as Section 8.5.1. Except that the tip of the discharge electrode shall touch the EUT before the discharge switch is operated.

### 9.5.3. Indirect discharge for horizontal coupling plane

At least 10 single discharges (in the most sensitive polarity) shall be applied at the front edge of each HCP opposite the center point of each unit (if applicable) of the EUT and 0.1m from the front of the EUT. The long axis of the discharge electrode shall be in the plane of the HCP and perpendicular to its front edge during the discharge.

### 9.5.4. Indirect discharge for vertical coupling plane

At least 10 singles discharge (in the most sensitive polarity) shall be applied to the center of one vertical edge of the coupling plane. The coupling plane, of dimensions 0.5m×0.5m, is placed parallel to, and positioned at a distance of 0.1m from the EUT. Discharges shall be applied to the coupling plane, with this plane in sufficient different positions that the four faces of the EUT are completely illuminated.

## 9.6. Test Results

**PASS.**

Please refer to the following page.

## Electrostatic Discharge Test Result

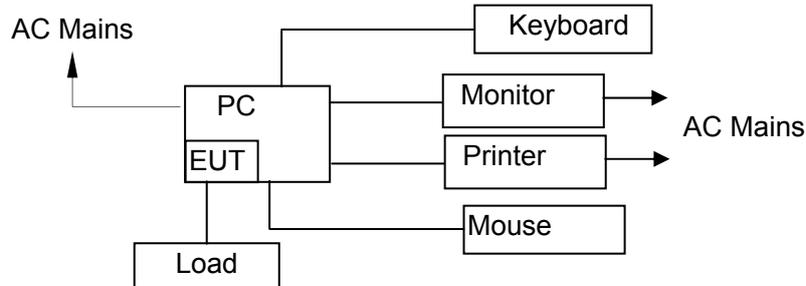
SHENZHEN EMTEK CO., LTD.

Applicant	: SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.		
EUT	: The IO motion control card	Test Date	: September 11, 2013
M/N	: IOC-0640	Temperature	: 22°C
Power Supply	: AC 230V/50Hz	Humidity	: 50%
Air discharge	: ± 8.0kV	Test mode	: ON
Contact discharge	: ± 4.0kV	Criterion	: B
Test Engineer	: DK		
<b>Location</b>	<b>Kind</b> A-Air Discharge C-Contact Discharge	<b>Result</b>	
Slot	A	A	
Port	C	A	
Metal	C	A	
HCP	C	A	
VCP of front	C	A	
VCP of rear	C	A	
VCP of left	C	A	
VCP of right	C	A	
<b>Note:</b>			

## 10. RF FIELD STRENGTH SUSCEPTIBILITY TEST

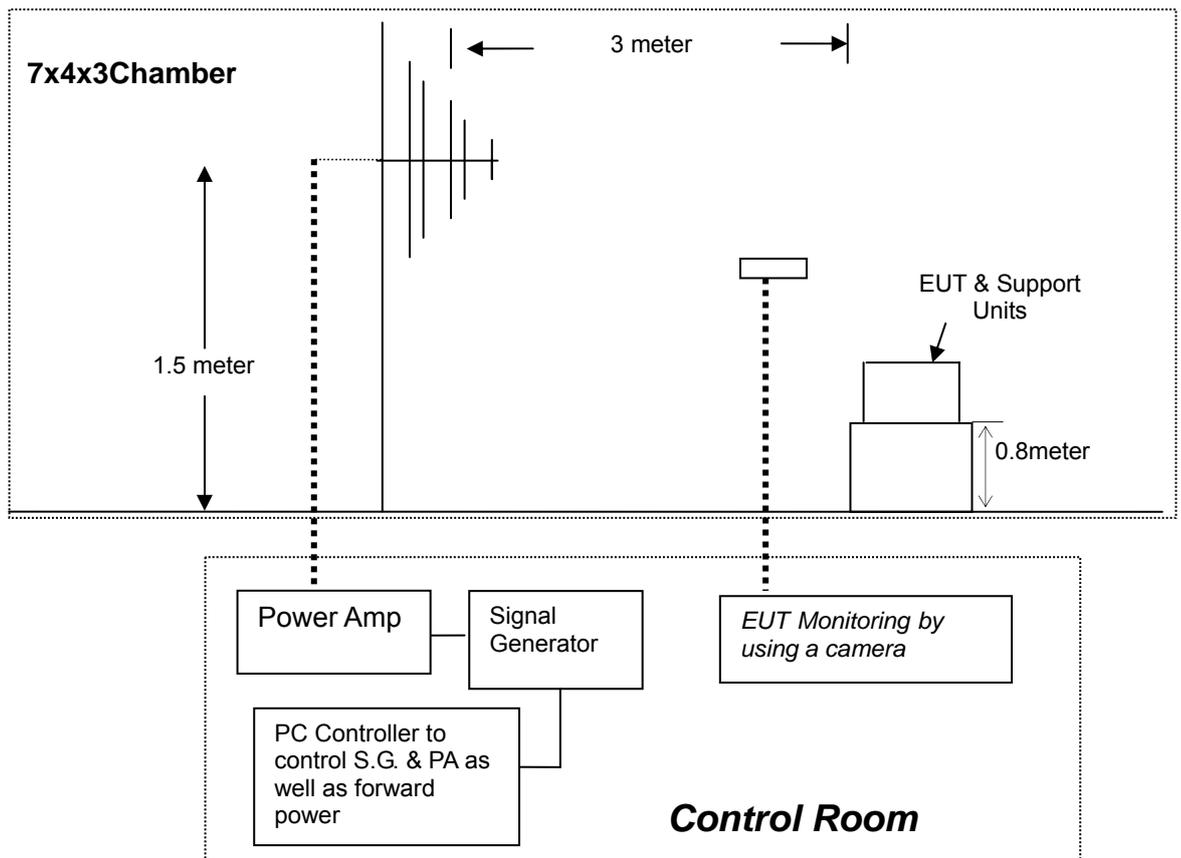
### 10.1. Block Diagram of Test Setup

#### 10.1.1. Block diagram of connection between the EUT and simulators



(EUT: The IO motion control card)

#### 10.1.2. Block diagram of RS test setup



(EUT: The IO motion control card)

### 10.2. Test Standard

EN 61000-6-1:2007  
 (IEC 61000-4-3:2006+A1:2007+A2:2010, Severity Level: 1V / m, 3V / m)

### 10.3. Severity Levels and Performance Criterion

#### 10.3.1. Severity Levels

Level	Field Strength V/m
1.	1
2.	3
3.	10
X	Special

#### 10.3.2. Performance Criterion: A

### 10.4. Operating Condition of EUT

- 10.4.1. Me Setup the EUT as shown on Section 10.1.
- 10.4.2. Turn on the power of all equipments.
- 10.4.3. Let the EUT work in test mode (ON) and test it.

### 10.5. Test Procedure

The EUT are placed on a table that is 0.8 meter high above the ground. The EUT is set 3 meters away from the transmitting antenna that is mounted on an antenna tower. Both horizontal and vertical polarization of the antenna is set on test. Each of the four sides of the EUT must be faced this transmitting antenna and measured individually.

In order to judge the EUT performance, a CCD camera is used to monitor it. All the scanning conditions are as following:

Condition of Test	Remark
1. Fielded Strength	1V/m (Severity Level 1)
2. Radiated Signal	3V/m (Severity Level 2)
3. Scanning Frequency	Modulated
4. Sweep time of radiated	80-2700MHz
5. Dwell Time	0.0015 Decade/s 1 Sec.

### 10.6. Test Results

**PASS.**

Please refer to the following page.

## RF Field Strength Susceptibility Test Results

SHENZHEN EMTEK CO., LTD.

Applicant : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.				
EUT : The IO motion control card		Test Date : September 11, 2013		
M/N : IOC-0640		Temperature : 22°C		
Field Strength : 3 V/m		Humidity : 50%		
Power Supply : AC 230V/50Hz		Criterion : A		
Test Mode : ON		Frequency Range : 80 MHz to 2000 MHz		
Test Engineer : DK				
Modulation: <input type="checkbox"/> None <input type="checkbox"/> Pulse <input checked="" type="checkbox"/> AM 1kHz 80%				
Frequency Rang 1: 80~ 1000MHz		Frequency Rang 2: 1400~ 2000MHz		
Steps	1%			
	Horizontal	Vertical	Horizontal	Vertical
Front	A	A	A	A
Right	A	A	A	A
Rear	A	A	A	A
Left	A	A	A	A
Test Equipment: 1. Signal Generator: 2023B (AEROFLEX) 2. Power Amplifier: AS0102-55 (MILMEGA) & AP32MT215 (PRANA) 3. Log.-Per. Antenna: VULP9118E (SCHWARZBECK) 4. Broad-Band Horn Antenna: BBHA 9120L3F (SCHWARZBECK) 5. RF Power Meter. Dual Channel: 4232A (BOONTON) 6. Field Strength Meter: HI-6005 (HOLADAY)				
Note:				

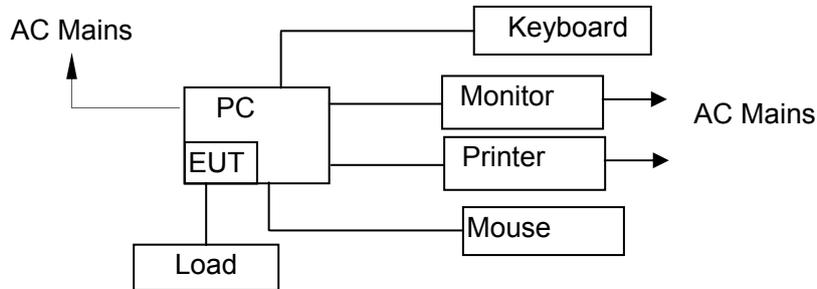
## RF Field Strength Susceptibility Test Results

Applicant : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.				
EUT : The IO motion control card		Test Date : September 13, 2013		
M/N : IOC-0640		Temperature : 22°C		
Field Strength : 1 V/m		Humidity : 50%		
Power Supply : AC 230V/50Hz		Criterion : A		
Test Mode : ON		Frequency Range : 2000 MHz to 2700 MHz		
Test Engineer : SMQ				
Modulation: <input type="checkbox"/> None <input type="checkbox"/> Pulse <input checked="" type="checkbox"/> AM 1kHz 80%				
		Frequency Rang 1: 2000~2700 MHz		Frequency Rang 2: N/A
Steps	1%			
	Horizontal	Vertical	Horizontal	Vertical
Front	A	A		
Right	A	A		
Rear	A	A		
Left	A	A		
Note: Test in SMQ				

## 11. ELECTRICAL FAST TRANSIENT/BURST IMMUNITY TEST

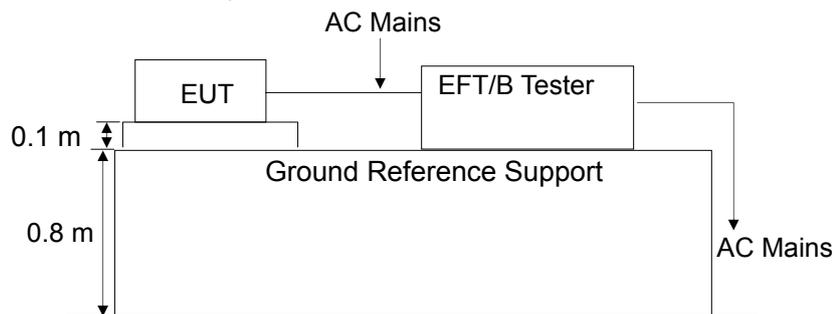
### 11.1. Block Diagram of Test Setup

#### 11.1.1. Block Diagram of the EUT



(EUT: The IO motion control card)

#### 11.1.2. EFT Test Setup



(EUT: The IO motion control card)

### 11.2. Test Standard

EN 61000-6-1:2007  
 (IEC61000-4-4:2012, Severity Level: 2: 1kV)

### 11.3. Severity Levels and Performance Criterion

#### 11.3.1. Severity level

Level	Open Circuit Output Test Voltage $\pm 10\%$	
	On Power Supply Lines	On I/O (Input/Output) Signal data and control lines
1	0.5 kV	0.25 kV
2	1 kV	0.5 kV
3	2 kV	1 kV
4	4 kV	2 kV
X	Special	Special

#### 11.3.2. Performance criterion: B

## 11.4.Operating Condition of EUT

- 11.4.1.Me Setup the EUT as shown on Section 11.1.
- 11.4.2.Turn on the power of all equipments.
- 11.4.3.Let the EUT work in test mode (ON) and test it.

## 11.5.Test Procedure

The EUT is put on the table that is 0.8 meter high above the ground. This reference ground plane shall project beyond the EUT by at least 0.1m on all sides and the minimum distance between EUT and all other conductive structure, except the ground plane beneath the EUT, shall be more than 0.5m.

### 11.5.1.For input and output AC power ports:

The EUT is connected to the power mains by using a coupling device that couples the EFT interference signal to AC power lines. Both polarities of the test voltage should be applied during compliance test and the duration of the test is 2 mins.

### 11.5.2.For signal lines and control lines ports:

No I/O ports. It's unnecessary to test.

### 11.5.3.For DC output line ports:

It's unnecessary to test.

## 11.6.Test Results

**PASS.**

Please refer to the following page.

## Electrical Fast Transient/Burst Test Results

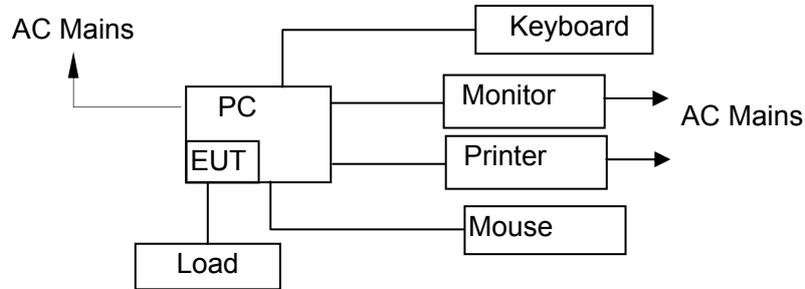
SHENZHEN EMTEK CO., LTD.

Standard: <input checked="" type="checkbox"/> IEC 61000-4-4		Result: <input checked="" type="checkbox"/> PASS / <input type="checkbox"/> FAIL	
Applicant : <u>SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.</u>			
EUT : <u>The IO motion control card</u>			
M/N : <u>IOC-0640</u>			
Input Voltage: <u>AC 230 V</u>			
Criterion : B			
Ambient Condition : <u>23 °C</u>		<u>55% RH</u>	
Test Engineer: <u>DK</u>			
Operation Mode: ON			
Line : <input checked="" type="checkbox"/> AC Mains		Line : <input type="checkbox"/> Signal <input type="checkbox"/> I/O Cable	
Coupling : <input checked="" type="checkbox"/> Direct		Coupling : <input type="checkbox"/> Capacitive	
Test Time : 120s			
Line	Test Voltage	Result(+)	Result(-)
L	1kV	A	A
N	1kV	A	A
PE			
L、N	1kV	A	A
L、PE			
N、PE			
L、N、PE			
Signal Line			
DC Line			
Note:			

## 12. SURGE IMMUNITY TEST

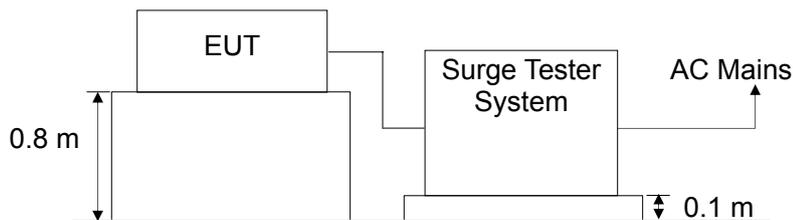
### 12.1. Block Diagram of Test Setup

#### 12.1.1. Block Diagram of the EUT



(EUT: The IO motion control card)

#### 12.1.2. Surge Test Setup



(EUT: The IO motion control card)

### 12.2. Test Standard

EN 61000-6-1:2007

(IEC 61000-4-5:2005, Severity Level: Line to Line: 1.0kV, Line to Earth: 2.0kV)

### 12.3. Severity Levels and Performance Criterion

#### 12.3.1. Severity level

Severity Level	Open-Circuit Test Voltage kV
1	0.5
2	1.0
3	2.0
4	4.0
*	Special

#### 12.3.2. Performance criterion: B

## 12.4.Operating Condition of EUT

- 12.4.1.Me Setup the EUT as shown on Section 12.1.
- 12.4.2.Turn on the power of all equipments.
- 12.4.3.Let the EUT work in test mode (ON) and test it.

## 12.5.Test Procedure

- 1) Set up the EUT and test generator as shown on Section 12.1.2.
- 2) For line to line coupling mode, provide a 1.0 kV 1.2/50us voltage surge (At open-circuit condition) and 8/20us current surge to EUT selected points.
- 3) At least 5 positive and 5 negative (polarity) tests with a maximum 1/min repetition rate are conducted during test.
- 4) Different phase angles are done individually.
- 5) Record the EUT operating situation during compliance test and decide the EUT immunity criterion for above each test.

## 12.6.Test Results

**PASS.**

Please refer to the following page.

## Surge Immunity Test Result

SHENZHEN EMTEK CO., LTD.

Applicant : SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.

EUT : The IO motion control card

Test Date : September 11, 2013

M/N : IOC-0640

Temperature : 22°C

Power Supply : AC 230V / 50Hz

Humidity : 50%

Test Mode : ON

Criterion : B

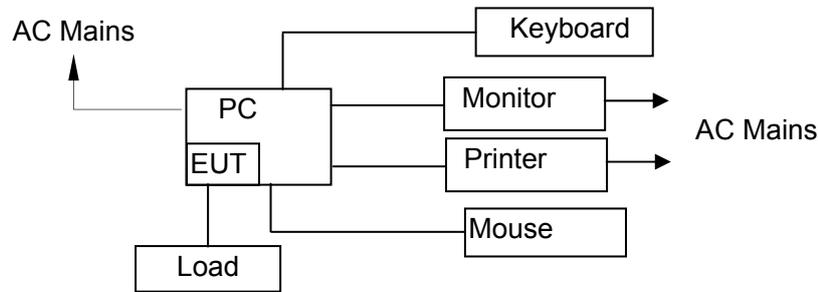
Location	Polarity	Phase Angle	Number of Pulse	Pulse Voltage (kV)	Result
L-N	+	0°	5	1.0	A
	+	90°	5	1.0	A
	+	180°	5	1.0	A
	+	270°	5	1.0	A
	-	0°	5	1.0	A
	-	90°	5	1.0	A
	-	180°	5	1.0	A
	-	270°	5	1.0	A
L-PE	+	0°	5	2.0	A
	+	90°	5	2.0	A
	+	180°	5	2.0	A
	+	270°	5	2.0	A
	-	0°	5	2.0	A
	-	90°	5	2.0	A
	-	180°	5	2.0	A
	-	270°	5	2.0	A
N-PE	+	0°	5	2.0	A
	+	90°	5	2.0	A
	+	180°	5	2.0	A
	+	270°	5	2.0	A
	-	0°	5	2.0	A
	-	90°	5	2.0	A
	-	180°	5	2.0	A
	-	270°	5	2.0	A

Remark:

## 13.INJECTED CURRENTS SUSCEPTIBILITY TEST

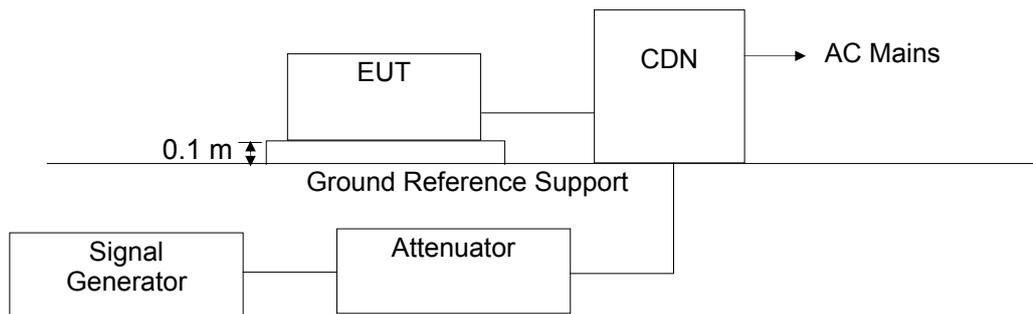
### 13.1.Block Diagram of Test Setup

#### 13.1.1.Block Diagram of the EUT



(EUT: The IO motion control card)

#### 13.1.2.Block Diagram of Test Setup



(EUT: The IO motion control card)

### 13.2.Test Standard

EN 61000-6-1:2007  
 (IEC 61000-4-6:2008, Severity Level: Level 2, 3V (r.m.s.), 0.15MHz ~ 80MHz)

### 13.3.Severity Levels and Performance Criterion

#### 13.3.1.Severity level

Level	Field Strength V
1	1
2	3
3	10
X	Special

#### 13.3.2.Performance criterion: A

### 13.4.Operating Condition of EUT

- 13.4.1.Me Setup the EUT as shown on Section 13.1.
- 13.4.2.Turn on the power of all equipments.
- 13.4.3.Let the EUT work in test mode (ON) and test it.

### 13.5.Test Procedure

- 1) Set up the EUT, CDN and test generators as shown on Section 13.1.2.
- 2) Let the EUT work in test mode and measure it.
- 3) The EUT are placed on an insulating support 0.1 m high above a ground reference plane. CDN (coupling and decoupling device) is placed on the ground plane about 0.3m from EUT. Cables between CDN and EUT are as short as possible, and their height above the ground reference plane shall be between 30 and 50 mm (where possible).
- 4) The disturbance signal described below is injected to EUT through CDN.
- 5) The EUT operates within its operational mode(s) under intended climatic conditions after power on.
- 6) The frequency range is swept from 150kHz to80MHz using 3V signal level, and with the disturbance signal 80% amplitude modulated with a 1kHz sine wave.
- 7) The rate of sweep shall not exceed  $1.5 \times 10^{-3}$  decades/s. where the frequency is swept incrementally; the step size shall not exceed 1% of the start and thereafter 1% of the preceding frequency value.
- 8) Recording the EUT operating situation during compliance testing and decide the EUT immunity criterion.

### 13.6.Test Results

**PASS.**

Please refer to the following page.

## Injected Currents Susceptibility Test Results

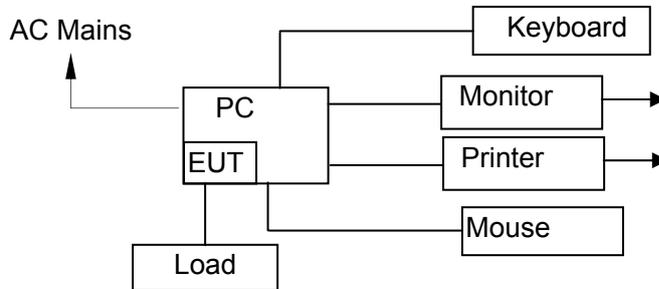
SHENZHEN EMTEK CO., LTD.

Applicant : <u>SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.</u>				
EUT : <u>The IO motion control card</u>		Test Date: <u>September 11, 2013</u>		
M/N : <u>IOC-0640</u>		Temperature : <u>23°C</u>		
Power Supply : <u>AC 230V / 50Hz</u>		Humidity : <u>50%</u>		
Test Engineer : <u>DK</u>				
Test Mode: <u>ON</u>				
Frequency Range (MHz)	Injected Position	Strength (Unmodulated)	Criterion	Result
0.15 ~ 80	AC Mains	3V	A	A
Test Mode : <u>N/A</u>				
Frequency Range (MHz)	Injected Position	Strength (Unmodulated)	Criterion	Result
Remark : 1. Modulation Signal:1kHz 80% AM Measurement Equipment : Simulator: CWS 500 (SWITZERLAND EMTEST) CDN : <input type="checkbox"/> CDN-M2 (SWITZERLAND EMTEST) <input checked="" type="checkbox"/> CDN-M3 (SWITZERLAND EMTEST)		Note:		

## 14. MAGNETIC FIELD SUSCEPTIBILITY TEST

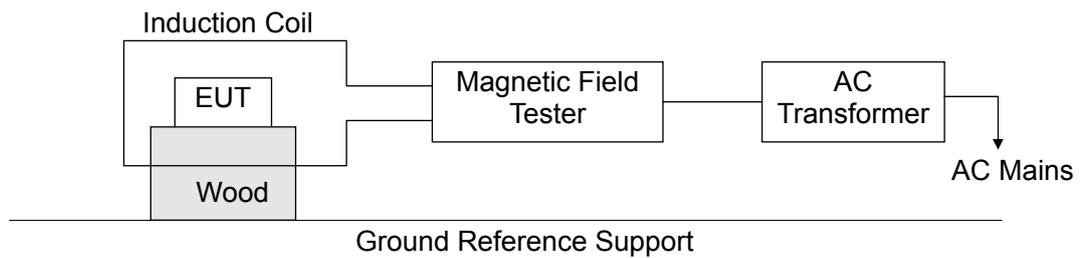
### 14.1. Block Diagram of Test Setup

#### 14.1.1. Block diagram of the EUT



(EUT: The IO motion control card)

#### 14.1.2. Magnetic field test setup



(EUT: The IO motion control card)

### 14.2. Test Standard

EN 61000-6-1:2007  
 (IEC 61000-4-8:2009, Severity Level: Level 2, 3A / m)

### 14.3. Severity Levels and Performance Criterion

#### 14.3.1. Severity Levels

Level	Field Strength A/m
1	1
2	3
3	10
4	30
5	100
X	Special

#### 14.3.2. Performance Criterion: A

#### 14.4.Operating Condition of EUT

- 14.4.1.Me Setup the EUT as shown on Section 14.1.
- 14.4.2.Turn on the power of all equipments.
- 14.4.3.Let the EUT work in test mode (ON) and test it.

#### 14.5.Test Procedure

The EUT is placed in the middle of a induction coil (1\*1m), under which is a 1\*1\*0.1m (high) table, this small table is also placed on a larger table, above the ground. Both horizontal and vertical polarization of the induction coil is set on test, so that each side of the EUT is affected by the magnetic field. Also can reach the same aim by change the position of the EUT.

#### 14.6.Test Results

**PASS.**

Please refer to the following page.

## Magnetic Field Immunity Test Result

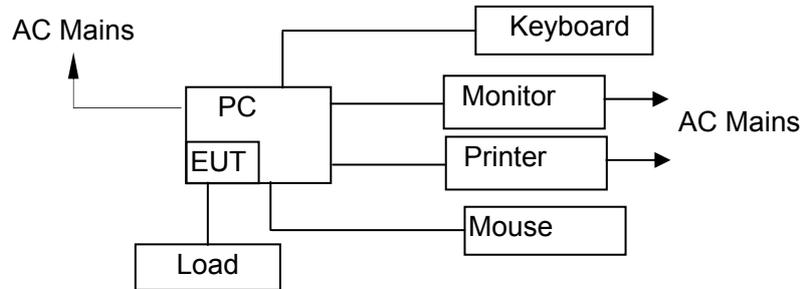
SHENZHEN EMTEK CO., LTD.

Standard: <input checked="" type="checkbox"/> IEC 61000-4-8	Result: <input checked="" type="checkbox"/> PASS / <input type="checkbox"/> FAIL																						
Applicant : <u>SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.</u> EUT : <u>The IO motion control card</u> M/N : <u>IOC-0640</u> Input Voltage : <u>AC 230V/50Hz</u> Date of Test : <u>September 11, 2013</u> Test Engineer: <u>DK</u> Ambient Condition : Temp : <u>22°C</u> Humid: <u>50%</u> Criterion: A Test Engineer: <u>DK</u>																							
Operation Mode: ON																							
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Test Level (A/m)</th> <th style="width: 15%;">Testing Duration</th> <th style="width: 15%;">Coil Orientation</th> <th style="width: 15%;">Criterion</th> <th style="width: 15%;">Result</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">5 mins</td> <td style="text-align: center;">X</td> <td style="text-align: center;">A</td> <td style="text-align: center;">A</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">5 mins</td> <td style="text-align: center;">Y</td> <td style="text-align: center;">A</td> <td style="text-align: center;">A</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">5 mins</td> <td style="text-align: center;">Z</td> <td style="text-align: center;">A</td> <td style="text-align: center;">A</td> </tr> </tbody> </table>	Test Level (A/m)	Testing Duration	Coil Orientation	Criterion	Result	3	5 mins	X	A	A	3	5 mins	Y	A	A	3	5 mins	Z	A	A	Operation Mode: N/A		
Test Level (A/m)	Testing Duration	Coil Orientation	Criterion	Result																			
3	5 mins	X	A	A																			
3	5 mins	Y	A	A																			
3	5 mins	Z	A	A																			
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Test Level (A/m)</th> <th style="width: 15%;">Testing Duration</th> <th style="width: 15%;">Coil Orientation</th> <th style="width: 15%;">Criterion</th> <th style="width: 15%;">Result</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>	Test Level (A/m)	Testing Duration	Coil Orientation	Criterion	Result																<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%; padding: 5px;">Test Equipment</td> <td style="padding: 5px;">Magnetic Field Test: HEAFELY MAG 100.1</td> </tr> </table>	Test Equipment	Magnetic Field Test: HEAFELY MAG 100.1
Test Level (A/m)	Testing Duration	Coil Orientation	Criterion	Result																			
Test Equipment	Magnetic Field Test: HEAFELY MAG 100.1																						
Note:																							

## 15. VOLTAGE DIPS AND INTERRUPTIONS TEST

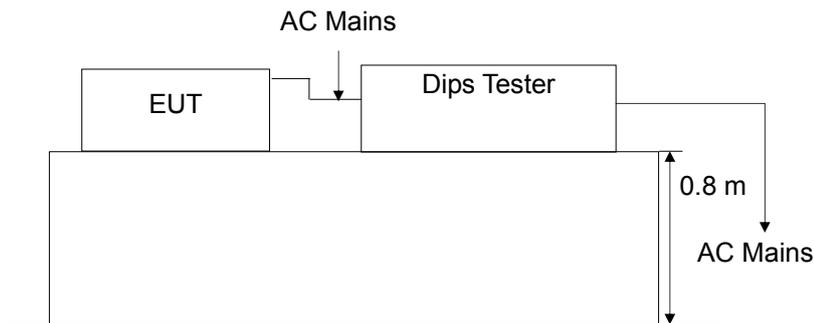
### 15.1. Block Diagram of Test Setup

#### 15.1.1. Block Diagram of the EUT



(EUT: The IO motion control card)

#### 15.1.2. Dips Test Setup



(EUT: The IO motion control card)

### 15.2. Test Standard

EN 61000-6-1:2007 (IEC 61000-4-11:2004)

### 15.3. Severity Levels and Performance Criterion

#### 15.3.1. Severity level

Test Level %UT	Voltage dip and short interruptions %UT	Duration (in period)
0	100	0.5 1 5
70	30	10 25 50
0	100	*

#### 15.3.2. Performance criterion: B&C

## 15.4.Operating Condition of EUT

- 15.4.1.Me Setup the EUT as shown on Section 15.1.
- 15.4.2.Turn on the power of all equipments.
- 15.4.3.Let the EUT work in test mode (ON) and test it.

## 15.5.Test Procedure

- 1) Set up the EUT and test generator as shown on Section 15.1.2.
- 2) The interruption is introduced at selected phase angles with specified duration.
- 3) Record any degradation of performance.

## 15.6.Test Results

**PASS.**

Please refer to the following page.

## Voltage Dips and Interruptions Test Results

SHENZHEN EMTEK CO., LTD.

Applicant : <u>SHENZHEN LEADSHINE TECHNOLOGY CO., LTD.</u>				
EUT : <u>The IO motion control card</u>			Test Date : <u>September 11, 2013</u>	
M/N : <u>IOC-0640</u>			Temperature : <u>22°C</u>	
Power Supply : <u>AC 230V / 50Hz</u>			Humidity : <u>50%</u>	
Test Engineer: <u>DK</u>				
Test Mode: ON				
Test Level % U <sub>T</sub>	Voltage Dips & Short Interruptions % U <sub>T</sub>	Duration (in periods)	Criterion <input type="checkbox"/> A <input checked="" type="checkbox"/> B <input checked="" type="checkbox"/> C <input type="checkbox"/> D	Result
0	100	0.5P	B	A
0	100	1P	B	A
70	30	25P	C	A
0	100	250P	C	C
Test Mode : <u>N/A</u>				
Test Level % U <sub>T</sub>	Voltage Dips & Short Interruptions % U <sub>T</sub>	Duration (in periods)	Criterion <input type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D	Result P=PASS F=FAIL
Note: Test level in 0%UT, duration 250P. EUT is stop working, but it can be resumed by itself after test				

## 16. PHOTOGRAPHS

### 16.1.Photo of Conducted Emission Measurement



### 16.2.Photo of Radiation Emission Measurement



### 16.3.Photo of Harmonic / Flicker Measurement



### 16.4.Photo of Electrostatic Discharge Test



### 16.5.Photo of RF Field Strength Susceptibility Test



### 16.6.Photo of Electrical Fast Transient / Burst Test



## 16.7.Photo of Surge Test



## 16.8.Photo of Injected Currents Susceptibility Test



### 16.9.Photo of Magnetic Field Immunity Test



### 16.10.Photo of Voltage Dips and Interruption Immunity Test



# APPENDIX (Photos of EUT)

